

Podest/platform + 37,5 m

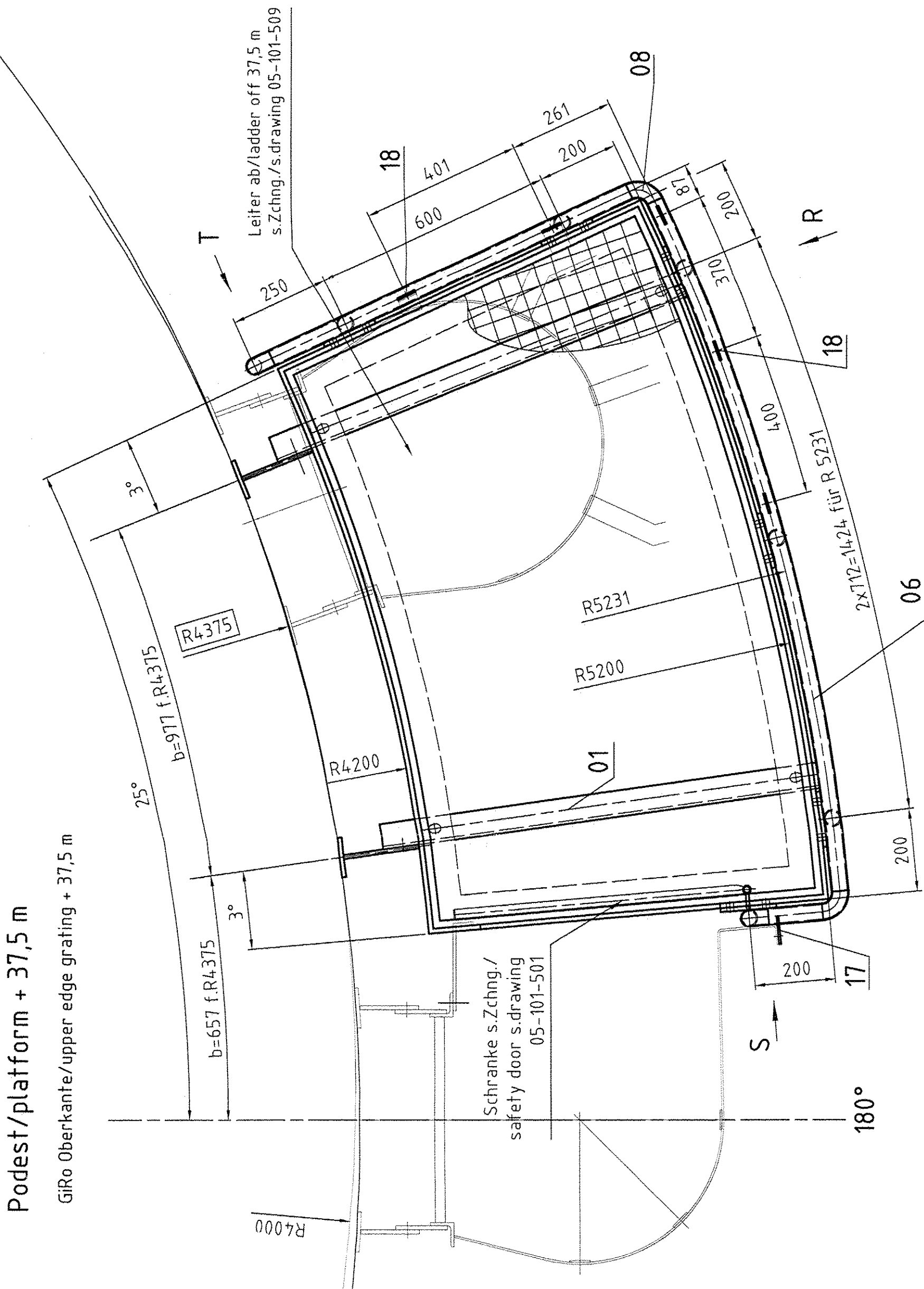
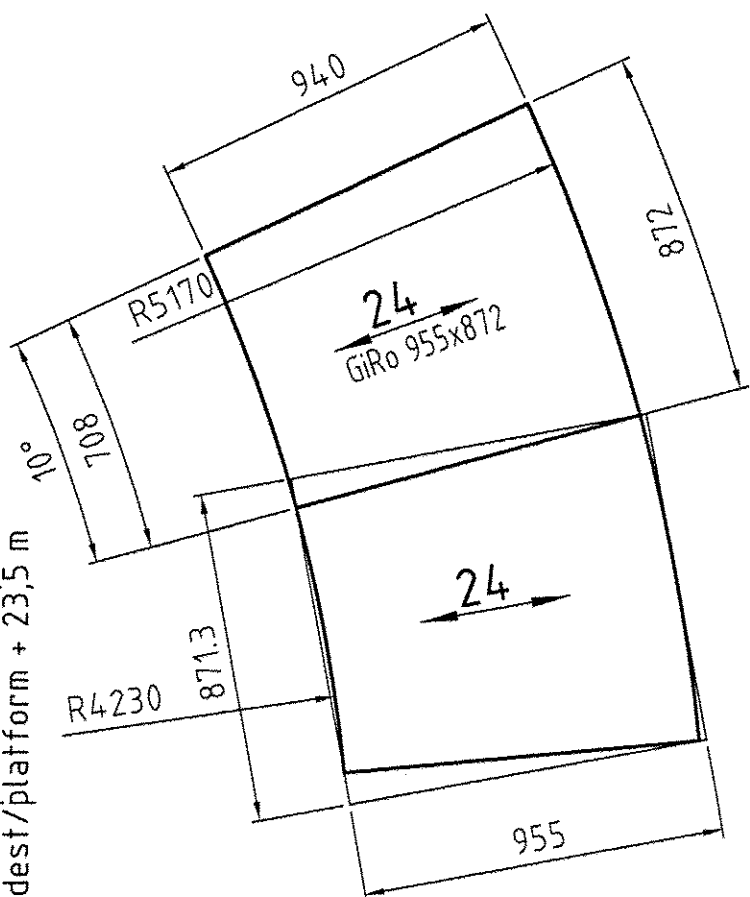
GiRo Oberkante/upper edge grating + 37,5 m

Podest/platform + 60,7 m / + 44,5 m

GiRo Oberkante/upper edge grating +60,7 m / +44,5 m

Gitterrost/grating M:120

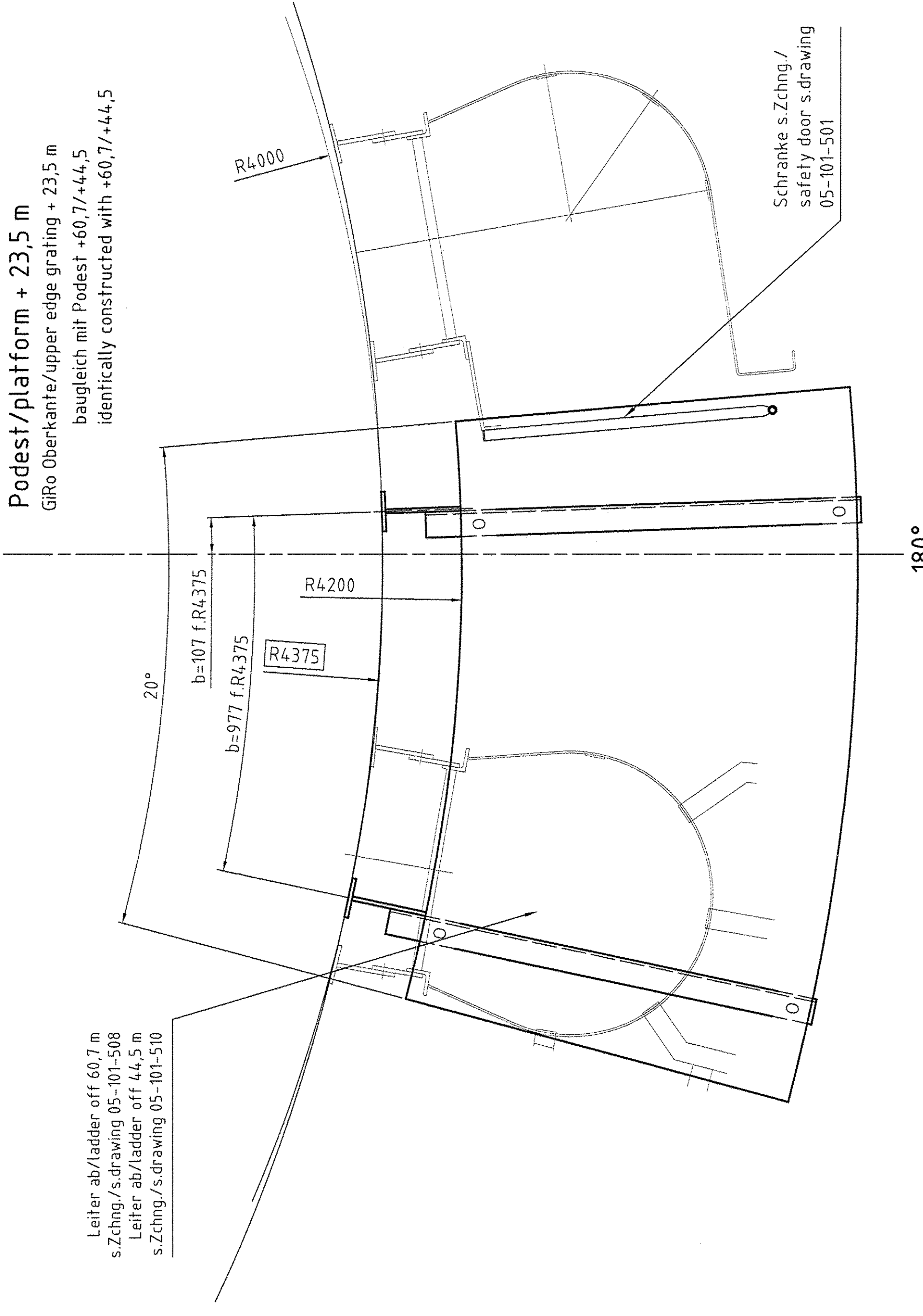
Podest/platform + 60,7 m
Podest/platform + 44,5 m
Podest/platform + 37,5 m
Podest/platform + 23,5 m



Podest/platform + 23,5 m

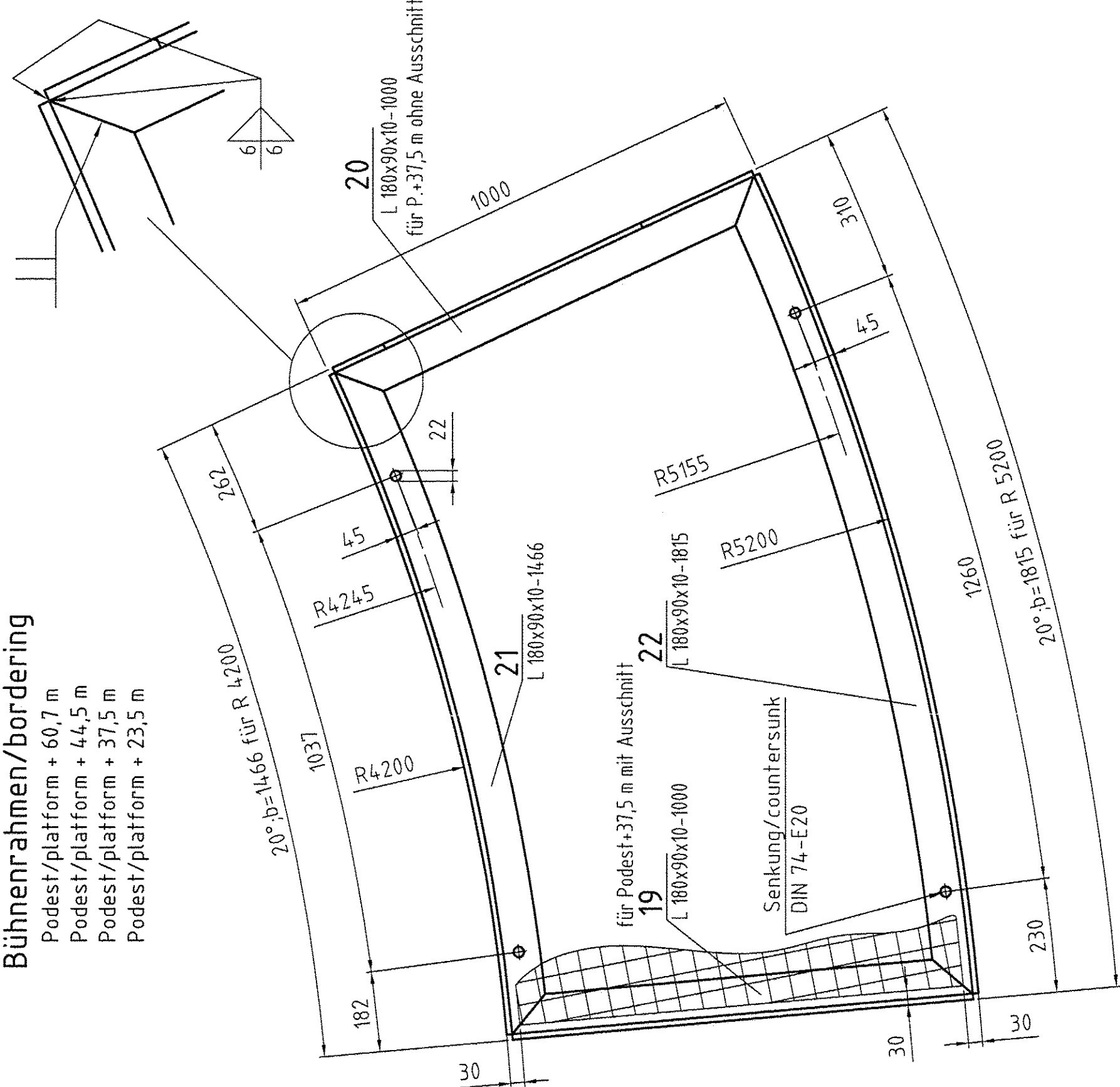
GiRo Oberkante/upper edge grating + 23,5 m
baugleich mit Podest +60,7/+44,5
identically constructed with +60,7/+44,5

Leiter ab/ladder off 60,7 m
s.Zchng./s.drawing 05-101-508
Leiter ab/ladder off 44,5 m
s.Zchng./s.drawing 05-101-510



Bühnenrahmen/bordering

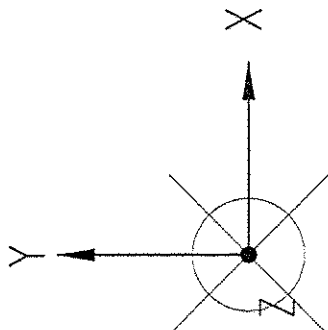
Podest/platform + 60,7 m
Podest/platform + 44,5 m
Podest/platform + 37,5 m
Podest/platform + 23,5 m



Oberflächenbehandlung

Surface treatment

Bühnen, Leitern und Gitterroste:
platforms, ladders, gratings
- hot dip galvanized



Zeichnung gehört zu:
see also drawing: 05-101-500

Die folgenden technischen Anforderungen sind einzuhalten:
The following technical requirements are to be fulfilled:

- Allgemeintoleranzen nach DIN ISO 2768 - C
- Allgemeintoleranzen für Schweißkonstruktionen nach EN ISO 13920 - C
- Schweißnahtvorbereitung nach DIN 8551 T1 und T4.
- Tragende und gasbeaufschlagte Schweißnähte sind 100% visuell zu prüfen.
- General tolerances in accordance with DIN ISO 2768 - C
- General tolerances for welded constructions in accordance with EN ISO 13920 - C
- Preparation of welds in accordance with DIN 8551 part 1 and part 4.
- Supporting and gas-primed welds are checked 100% visual.
- All welds without dimensions: a = 4mm

REVISIONS



Air Liquide AGS GmbH



DATE:	NAME:	CHECKED:	HISTORY FILE:
18.04.05	Speer	Eiself	05-101-SN-24ag
JOB CODE:	SCALE:	ORIGINAL FORMAT:	
K70101 ASU No. 9 Kosice	1:10(120:15)	DIN A1	
REFERENCE:	SHEET:	OF 2 SHEETS	
	1.1		
TITLE:	DRAWING No.:	REV.:	
Coldbox- Stages and ladders Podeste/landings	05-101-504	0	